



# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name or designation of the mixture** LPS® Tapmatic® #1 Gold  
**Registration number** -  
**Synonyms** None.  
**Part Number** M40320, M40330, M40340  
**Issue date** 21-May-2014  
**Version number** 01

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** A metal-cutting fluid designed for machining a variety of metals from steel to aluminium in lower speed applications such as hand-tapping.  
**Uses advised against** None known.

### 1.3. Details of the supplier of the safety data sheet

**Supplier** Geocel Limited  
**Company name** Western Wood Way, Langage Science Park, Plympton,  
**Address** Plymouth, PL7 5BG  
United Kingdom  
**Telephone** +44 (0)1752 202060 / +44 (0)1752 334384  
**In Case of Emergency** +001 703-527-3887  
**Manufacturer**  
**Company name** LPS Laboratories, a division of Illinois Tool Works, Inc.  
**Address** 4647 Hugh Howell Rd., Tucker, GA 30084 (U.S.A.)  
**Website** <http://www.lpslabs.com>  
**e-mail** [sds@lpslabs.com](mailto:sds@lpslabs.com)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Directive 67/548/EEC or 1999/45/EC as amended

**Classification** Xn;R65, Xi;R36/38

The full text for all R-phrases is displayed in section 16.

#### Classification according to Regulation (EC) No 1272/2008 as amended

##### Health hazards

Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
Aspiration hazard	Category 1	H304 - May be fatal if swallowed and enters airways.

##### Hazard summary

**Physical hazards** Not classified for physical hazards.  
**Health hazards** Irritating to eyes and skin. Harmful: may cause lung damage if swallowed.  
**Environmental hazards** Not classified for hazards to the environment.  
**Specific hazards** Harmful: may cause lung damage if swallowed. Irritating to eyes, respiratory system and skin.  
**Main symptoms** Skin irritation. Symptoms may include redness, oedema, drying, defatting and cracking of the skin. Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Dipropylene Glycol Monobutyl Ether, Methyl Ester of Soybean Oil, Methyl Oleate, Petroleum Oil

## Hazard pictograms



## Signal word

Danger

## Hazard statements

H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.

## Precautionary statements

### Prevention

P264 Wash thoroughly after handling.  
P280 Wear protective gloves.  
P280 Wear eye/face protection.

### Response

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 Specific treatment (see this label).  
P331 Do NOT induce vomiting.  
P332 + P313 If skin irritation occurs: Get medical advice/attention.  
P337 + P313 If eye irritation persists: Get medical advice/attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

### Storage

P405 Store locked up.

### Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental label information** None.

**2.3. Other hazards** None known.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Petroleum Oil	70 - 80	64742-52-5 265-155-0	-	649-465-00-7	Note L
<b>Classification:</b>	<b>DSD:</b> Carc. Cat. 2;R45				L
	<b>CLP:</b> Asp. Tox. 1;H304, Skin Irrit. 2;H315, Eye Irrit. 2;H319, Carc. 1B;H350				L
Methyl Ester of Soybean Oil	10 - 20	67784-80-9 267-055-2	-	-	
<b>Classification:</b>	<b>DSD:</b> -				
	<b>CLP:</b> -				
Dipropylene Glycol Monobutyl Ether	1 - 5	29911-28-2 249-951-5	-	-	
<b>Classification:</b>	<b>DSD:</b> Xn;R20/22				
	<b>CLP:</b> -				
Methyl Oleate	1 - 5	67762-26-9 267-007-0	-	-	
<b>Classification:</b>	<b>DSD:</b> -				
	<b>CLP:</b> -				

CLP: Regulation No. 1272/2008.

DSD: Directive 67/548/EEC.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Community workplace exposure limit(s).

Note L: This component has been tested by Supplier. According to Supplier, the component complies with the criteria of Note L in Annex I of 67/548/EEC, and is exempt from a classification of T; R45. (Contains less than 3% DMSO)

**Composition comments** The full text for all R- and H-phrases is displayed in section 16.

## SECTION 4: First aid measures

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Call a POISON CENTRE or doctor/physician if you feel unwell.

### 4.1. Description of first aid measures

**Inhalation** Remove victim to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion** Call a physician or poison control centre immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

**4.2. Most important symptoms and effects, both acute and delayed** Dermatitis. Rash. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin irritation. May cause an allergic skin reaction. May cause redness and pain.

**4.3. Indication of any immediate medical attention and special treatment needed** Provide general supportive measures and treat symptomatically.

## SECTION 5: Firefighting measures

**General fire hazards** No unusual fire or explosion hazards noted.

### 5.1. Extinguishing media

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**5.2. Special hazards arising from the substance or mixture** During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special fire fighting procedures** Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

**For emergency responders** Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

**6.2. Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

**6.3. Methods and material for containment and cleaning up** Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

**6.4. Reference to other sections** Use personal protection recommended in Section 8 of the SDS. For waste disposal, see section 13.

## SECTION 7: Handling and storage

<b>7.1. Precautions for safe handling</b>	Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
<b>7.2. Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
<b>7.3. Specific end use(s)</b>	Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

<b>Occupational exposure limits</b>	No exposure limits noted for ingredient(s).
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Recommended monitoring procedures</b>	Follow standard monitoring procedures.
<b>Derived no-effect level (DNEL)</b>	Not available.
<b>Predicted no effect concentrations (PNECs)</b>	Not available.

### 8.2. Exposure controls

<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
---	---

### Individual protection measures, such as personal protective equipment

<b>General information</b>	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
- Hand protection	Chemical resistant gloves are recommended.
- Other	Wear suitable protective clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Not applicable.
<b>Hygiene measures</b>	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
<b>Environmental exposure controls</b>	Environmental manager must be informed of all major releases.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Colour</b>	Gold.
<b>Odour</b>	Slight petroleum odor
<b>Odour threshold</b>	Not established
<b>pH</b>	Not applicable
<b>Melting point/freezing point</b>	Not established
<b>Initial boiling point and boiling range</b>	241 °C (465,8 °F)
<b>Flash point</b>	149,0 °C (300,2 °F) Cleveland open cup
<b>Evaporation rate</b>	< 0,1 BuAc
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not established
<b>Flammability limit - upper (%)</b>	Not established

Vapour pressure	< 0,05 mm Hg @ 20°C
Vapour density	> 1 (Air = 1)
Relative density	Not available.
<b>Solubility(ies)</b>	
Solubility (water)	Not soluble
Solubility (other)	Not available.
Partition coefficient (n-octanol/water)	< 1
Auto-ignition temperature	Not established
Decomposition temperature	Not established
Viscosity	< 20 mm <sup>2</sup> /s
Explosive properties	Not available.
Oxidizing properties	Not available.
<b>9.2. Other information</b>	
Heat of combustion	Not established
Percent volatile	0 %
Specific gravity	0,88 - 0,9 @20°C
VOC (Weight %)	0 % per US State & Federal Consumer Product Regulations

## SECTION 10: Stability and reactivity

10.1. Reactivity	This product may react with oxidizing agents.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	Carbon oxides.

## SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
<b>Information on likely routes of exposure</b>	
Ingestion	May be harmful if swallowed. May be fatal if swallowed and enters airways.
Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Symptoms	Irritating to eyes, respiratory system and skin. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Exposure may cause temporary irritation, redness, or discomfort.

### 11.1. Information on toxicological effects

**Acute toxicity** May be harmful if swallowed. May be fatal if swallowed and enters airways.

Components	Species	Test results
Dipropylene Glycol Monobutyl Ether (CAS 29911-28-2)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	> 42,1 ppm > 2,04 mg/l
<i>Oral</i>		
LD50	Mouse	2160 mg/kg
	Rat	2000 - 3000 ml/kg 1820 - 2730 mg/kg

Components	Species	Test results
Methyl Oleate (CAS 67762-26-9)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
Petroleum Oil (CAS 64742-52-5)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	> 2,5 mg/l
<i>Oral</i>		
LD50	Rat	> 2000 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory sensitisation</b>	Not a respiratory sensitizer.	
<b>Skin sensitisation</b>	This product is not expected to cause skin sensitisation.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Based on available data, the classification criteria are not met.	
<b>Specific target organ toxicity - repeated exposure</b>	Based on available data, the classification criteria are not met.	
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways.	
<b>Mixture versus substance information</b>	No information available.	
<b>Other information</b>	Not available.	

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>12.2. Persistence and degradability</b>	Not inherently biodegradable.
<b>12.3. Bioaccumulative potential</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	Readily absorbed into soil.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	None known.

## SECTION 13: Disposal considerations

<b>13.1. Waste treatment methods</b>	
<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

Not regulated as dangerous goods.

### RID

Not regulated as dangerous goods.

### ADN

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**14.7. Transport in bulk** This substance/mixture is not intended to be transported in bulk.  
**according to Annex II of  
MARPOL 73/78 and the IBC  
Code**

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I**

Not listed.

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA**

Not listed.

#### Authorisations

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

#### Restrictions on use

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work**

Petroleum Oil (CAS 64742-52-5)

**Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding**

Petroleum Oil (CAS 64742-52-5)

#### Other EU regulations

**Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances**

Not listed.

**Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work**

Petroleum Oil (CAS 64742-52-5)

**Directive 94/33/EC on the protection of young people at work**

Petroleum Oil (CAS 64742-52-5)

#### Other regulations

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

#### National regulations

Follow national regulation for work with chemical agents.

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out.

**SECTION 16: Other information**

**List of abbreviations**

Not available.

**References**

Not available.

**Information on evaluation method leading to the classification of mixture**

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

**Full text of any statements or R-phrases and H-statements under Sections 2 to 15**

R20/22 Harmful by inhalation and if swallowed.  
R36/38 Irritating to eyes and skin.  
R45 May cause cancer.  
R65 Harmful: may cause lung damage if swallowed.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H350 May cause cancer.

**Revision information**

None.

**Training information**

Follow training instructions when handling this material.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.